



VTI 640

### SPECIFICATIONS

VTI 628

MACHINE SPEED		Up to 120 packs/min.	Up to 110 packs/min.
PACK DIMENSIONS	Length	Up to 650 mm / 25"	
	Width	100-280 mm./ 4"-11"	100-400 mm./ 4"-15 3/4"
SEALABLE FILMS	LDPE, MOPP, PP Cast, BOPP and Laminated		
MAXIMUM FILM WIDTH		600 mm/24"	840 mm./33"
MAXIMUM FILM ROLL DIAMETER		450 mm./18" (consult for larger diameters)	
CORE DIAMETER		76 mm./3"	
ADJUSTMENT OF PRESSURE ON HORIZONTAL JAWS		From 1.000Nw up to 6.500Nw	
OPERATING TEMPERATURE		From 0 °C to 40 °C	
ELECTRICAL CONSUMPTION	Voltage	230v + Earth/400v Three-phase + Neutral + Earth +/- 10% voltage oscillation-50/60Hz	
	Consumption	16KW-30A (standard machine)	
AIR CONSUMPTION		BOPP or Laminated film: 1Nl/cycle-6 bar • PE film: 10 Nl/cycle-6 bar	
APROXIMATE WEIGHT		1500 kg. (approx)	1.750 kg. (approx)
DIMENSIONS (AxBxC)		1770x1570x2505 mm. /70"x62"x99"	2050x1760x2870 mm./80"x70"x112"

ULMA reserves the right z change the specifications without prior notice.



## ULMA Packaging

Thanks to an experience of more than 50 years, we are a worldwide reference in the design and manufacturing of high-tech packaging systems and equipment.

More than 50 years evolving, innovating, perfecting our technology and our services. An extensive network that is available to offer you solutions anywhere in the world, and to fully satisfy customers that place their trust in us.

For additional information, please visit our website:

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## **Global Packaging**



VTI 600 Vertical



EN

## Vertical wrapping machine



# 60

## PACKAGES FLEXIBILITY:



Pillow pack: Film BOPP, Laminated or Polyethylene



Pillow pack: reclosable with zipper





Stable base "Gusseted bottom"



Pillow pack with gusset: Film BOPP, Laminated or Polyethylene



ULMA's new family of vertical machines has been devised with and for customers. The optimised work performance and new features of the machine help to obtain the best production rates with the highest quality container.

MAIN FEATURES OF THE MACHINE:



Hygienic design, prepared for harsh environments and demanding cleaning processes.



Possibility of changing format on one side: practical, safe, ergonomic and simple.



Easy to use for the machine operator: simplified daily adjustments without tools.



OEE OPTIMIZATION (Overall Equipment Efficiency) Commitment of >98% technical availability.

#### MACHINE DESIGNED TO INCORPORATE DIFFERENT TECHNOLOGIES SUCH AS:

- LDPE film welding system with constant heat + heat pipe.
- Impulse welding system.
- Ultrasonic welding system.
- Double reel-holder with automatic reel change.

Flat bottom pack with 4 edge seal: Film BOPP, Laminated

Reclosable pack with clip

Stable base "easy doy"



Very accessible machine with full visibility.



Control by 10" industrial PC touch screen: screen integrated features (production data, test screen, machine manuals, videos, driver download...).



Low maintenance costs: optimised designed to minimise maintenance costs and with full accessibility for any adjustment or maintenance task.